Owner's Manual

Harrington & Richardson® Rifles

New England Firearms Rifles

IMPORTANT

This manual contains operating, care and maintenance instructions. To assure safe operation, any user of this firearm must read this manual carefully. Failure to follow the instructions and warnings in this manual can cause accidents resulting in injury or death. This manual should always accompany this firearm, and be transferred with it upon change of ownership.

WARNING: KEEP THIS FIREARM OUT OF THE REACH OF CHILDREN, UNAUTHORIZED INDIVIDUALS, AND OTHERS UNFAMILIAR WITH THE SAFE HANDLING OF FIREARMS.

This firearm was manufactured by H&R 1871, LLC, and has been tested using proof and service ammunition that meets Sporting Arms & Ammunition Manufacturers Institute (SAAMI) & American National Standards Institute (ANSI) performance standards.

H&R 1871, LLC assumes no liability or responsibility for injury or damages resulting from misuse, neglect, alterations, the use of parts not of our manufacture or the use of ammunition that is faulty, handloaded, reloaded or not made to the above standards.

SERIAL NUMBER NOTICE: To assist in keeping all custom-fit barrels paired up with their respective receivers, we have etched the last three digits of the serial number on the left side of the barrel lug. If this firearm is a "combo", each additional barrel also has the last three digits of the serial number etched on the left side of the lug.

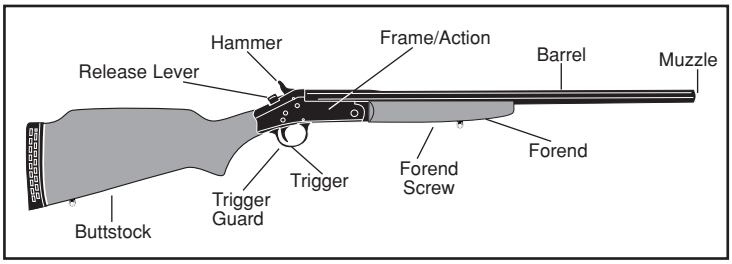
Do not attempt to mount a barrel on this firearm without ensuring the last three digits of the serial number match. Serious injury or damage to the firearm could result.

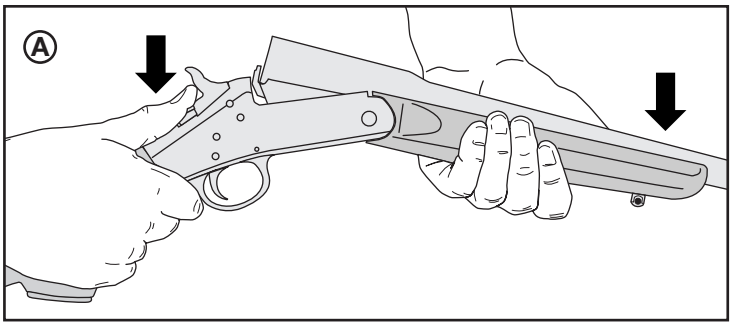
Before You Use This Firearm

It is very important that you read and understand this manual before using this firearm. Warnings should be read and heeded carefully. Also follow "The Guide to Firearm Safety", in this manual.

- WARNING: Your rifle is shipped completely assembled and should not be used or disassembled without fully reading and understanding the instructions in this Owner's Manual.
- WARNING: It is a violation of federal law to alter or deface the serial number of any firearm.

Refer to the drawing below for location of the components named in this manual. This firearm has been treated with protective oils before leaving the factory and must be thoroughly cleaned before use. With the firearm pointed in a safe direction, press the release lever and, while holding it down, apply downward force on the barrel in the area of the forend to open the action (See A). Make sure the firearm is not loaded, and wipe all exterior surfaces with a clean soft cloth to remove excess oil.





Opening the action

Using a cleaning rod and patches of the proper size for your firearm, push the patches through the bore, starting at the chamber end, until the patches come out clean. If the firearm is to be stored prior to use, lightly oil the interior and exterior metal parts. Be sure to clean again before using.

How the Firing Mechanism Operates

All shotguns and rifles manufactured by H&R 1871, LLC have a built-in "transfer bar" type mechanism. When the hammer is in the fully forward (un-cocked) position and the trigger is fully forward, there is no contact between the hammer and the firing pin (See B). **This is the normal carrying position.**

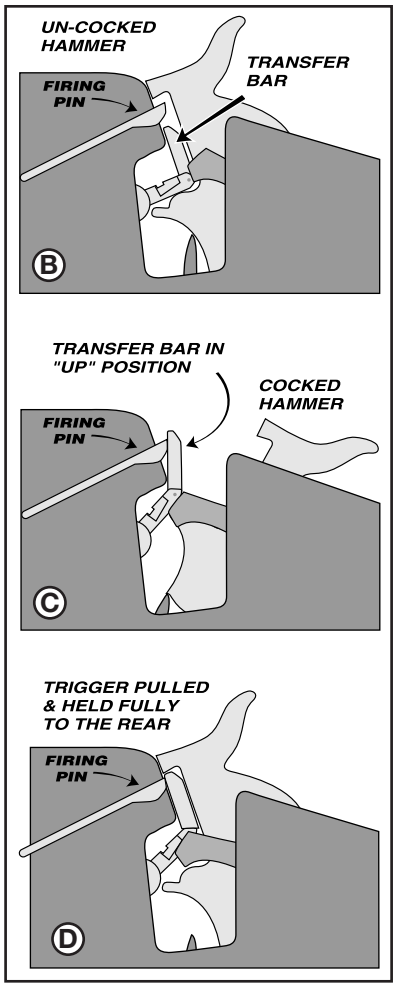
When the hammer is manually pulled back fully into the cocked position, the transfer bar moves upward to form a bridge between the hammer and the firing pin (See C). When the hammer is in the cocked position and the trigger is pulled and held, the hammer falls, striking the transfer bar, transferring the hammer blow to the firing pin (See D). As soon as the trigger is released, the transfer bar is pulled down, creating a void between the hammer and the firing pin (See B).

Loading and Firing

•WARNING: Wear impact-protective glasses when shooting, disassembling or cleaning firearms.

Make sure the hammer is forward (un-cocked) and open the action (See A). Look through the bore to be sure that there are no obstructions.

Refer to the cartridge designation stamped on the barrel. Then place the proper cartridge in the chamber and close the action with enough force to assure it is securely locked in place, and cannot be opened without pressing the release lever. **(You will hear a distinct "click" when the action locks closed.) Insure that the action is closed and locked before proceeding.** While avoiding contact with the trigger, raise the firearm and place the buttstock securely against your shoulder. Pull the hammer fully to the rear to the cocked position. Take careful aim and pull the trigger to fire.



Transfer Bar System

NOTICE: This firearm should never be dry fired, as damage could occur to the barrel and/or firing pin.

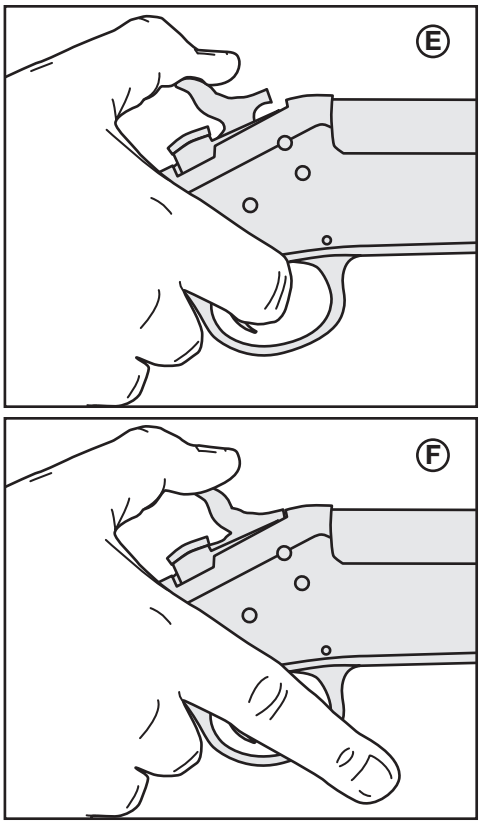
Should you decide not to fire after cocking the hammer, carefully lower the firearm from your shoulder and keep the muzzle pointed in a safe direction. Carefully hold the hammer back securely with your thumb and pull the trigger (See E). Slowly let the hammer move forward approximately 1/4", then **release the trigger** (See F). Continue to guide the hammer down until it is fully forward (See B). **Practice this procedure with an empty firearm until you are thoroughly familiar with it.**

How to Unload Your Firearm

This firearm has an "automatic ejection" feature which ejects both fired and unfired cartridges when the action is opened.

To eject a fired casing or an unfired round of ammunition from the firearm, first point the muzzle in a safe direction and ensure no one is in the ejection path. Press the release lever and open the firearm fully (See A). The empty casing or unfired round will automatically be ejected from the firearm. Using extreme care, fired or unfired cartridges can be caught as they are ejected from the chamber. (Always handle live ammunition carefully to avoid accidental discharge.)

Changing hammer position—cocked to un-cocked



•WARNING: In case of a misfire, keep the firearm pointed in a safe direction and wait one minute before opening firearm.

Rifle Sights

Some models have fully adjustable rear sights. To adjust for windage, turn the screw located at the right rear of the sight clockwise to move the point of impact to the left, and counter-clockwise to move it to the right. Elevation is adjusted by turning the screw located on the top of the sight clockwise to lower the point of impact, and counter-clockwise to raise the point of impact.

Combination Guns with Additional Barrel(s)

To change the barrel, you need a Phillips head screwdriver. First, make sure the firearm is unloaded and pointed in a safe direction, and the action is closed. Remove the forend screw and pull the forend down and off the barrel. Holding the barrel with one hand, push down on the release lever and open the action. Remove the barrel from the frame by pushing rearward and upward on the barrel. To install a barrel, reverse the procedure above. Replace the forend and be sure the forend screw is securely fastened.

•WARNING: Do not attempt to interchange barrels from one H&R or NEF frame to another. Doing so could result in injury or death. Interchangeable barrels are available for some models, but they must be factory-fitted. Call our Service Department for details (978-630-8220).

Guide to Firearm Safety

1. Read and understand the owner's manual before using a firearm.
2. If you are unfamiliar with firearms, attend a firearms safety class taught by a certified instructor.
3. Handle every firearm as if it were loaded and ready to fire.
4. Control the muzzle, and never point a firearm at anything you don't want to shoot.
5. Keep the safety on SAFE until you are ready to shoot.
6. Unless you are hunting, carry your firearm empty, with the action open.
7. Before shooting, be sure you have an adequate backstop. All ammunition is dangerous beyond your line of sight.
8. Avoid ricochets by never shooting at water or any hard, flat surface.
9. Do not run, climb, or jump over an obstacle with a loaded firearm.
10. Do not climb into or out of a tree or tree stand with a loaded firearm. Do not allow others to pass loaded firearms to you while in a tree stand.
11. Do not enter or ride in a motor vehicle with loaded firearms.
12. Do not lean a loaded firearm against anything.
13. Do not bump, drop or jar a loaded firearm.
14. Do not pull a firearm toward you by the muzzle.
15. Wear hearing protectors when shooting.
16. Wear impact-protective glasses when shooting, disassembling or cleaning firearms.
17. Avoid alcoholic beverages and drugs before and during shooting.
18. Use only ammunition of the correct gauge, caliber, size and bullet shape for your firearm.
19. Do not use damaged, dirty, modified, or improperly handloaded ammunition.
20. Keep the barrel and mechanism of the firearm free of obstructions.
21. Do not use a firearm that fails to function properly. Do not try to force a jammed action.
22. Be sure no one is in the path of ejecting shells or cartridges.
23. Do not interchange parts between firearms, and be sure disassembly and reassembly are correct and complete.
24. Before cleaning, be sure the chamber, action and magazine are completely unloaded.
25. Unload firearms before storing, transporting, or leaving unattended.
26. Store firearms and ammunition separately, locked and out of the reach of children.

Failure to follow these rules, or other instructions in this manual, can result in personal injury or death.

Health Warning: Discharging of firearms in poorly ventilated areas and handling ammunition may cause exposure to lead and/or lead compounds. Exposure may cause cancer, birth defects or damage to the kidney, nervous, blood forming and reproductive systems. Have adequate ventilation at all times, especially in confined areas. Wash hands thoroughly after shooting, handling ammunition, or cleaning a firearm. Do not eat or smoke during these activities.

Safety Warning: We strongly recommend that you take a hunter safety course, taught by a certified instructor, before you use this firearm. Your State Fish & Game Department or a local gun shop can suggest courses in your area.

Safety Warning: Keep this firearm out of the reach of children, unauthorized individuals, and others unfamiliar with the safe handling of firearms.

LIMITED WARRANTY

H&R 1871, LLC

TWO YEAR LIMITED WARRANTY AGAINST DEFECTS IN MATERIAL & WORKMANSHIP

This firearm warranty is good only to the ORIGINAL OWNER who has registered his ownership with H&R 1871, LLC at 60 Industrial Rowe, Gardner, MA.

WARRANTY and CERTIFICATE OF OWNERSHIP card **must** be completed and mailed to H&R 1871® at the above address WITHIN TEN (10) DAYS of purchase to insure the protection of the warranty. NOTICE of defect in materials and/or workmanship **must** be received by the company WITHIN TWO (2) YEARS from the date of purchase.

Normal wear, or damage resulting from neglect, abuse, alteration, or repairs not made or authorized by H&R 1871® or use of non-H&R parts are not covered by the warranty.

THIS WARRANTY GIVES YOU SPECIFIC LEGAL RIGHTS, AND YOU MAY ALSO HAVE OTHER RIGHTS WHICH VARY FROM STATE TO STATE.

H&R 1871, LLC'S PERFORMANCE UNDER THE ABOVE WARRANTY

1. After notice of defect in material and/or workmanship is received by H&R 1871, LLC, H&R shall send instructions for shipment of the firearm; and repairs will be made and the firearm returned within a reasonable time after the firearm is received. Cost of shipping, insurance charges, etc. involved in returning the firearm to the company shall be prepaid by the original owner.
2. Cost of parts and labor performed shall be provided without charge by H&R 1871®.
3. If H&R 1871®, after receipt of the firearm, determines that the defects in material and/or workmanship were the result of abuse and/or neglect, or otherwise not covered by the warranty set forth above, H&R shall notify such owner to that effect and give an estimate for repair. In such cases, repair, return shipping and insurance charges, etc. shall be paid by such owner.
4. In the event that H&R 1871® is unable to make warranty repairs to the firearm, it shall, within a reasonable time after its receipt, notify the owner to that effect and give him the option either to receive a replacement of the same model, if then available in its inventory, or to receive a refund, either of which, if feasible, will be made through the store of purchase.

H&R 1871, LLC • 60 Industrial Rowe • Gardner, MA 01440 U.S.A. • www.hr1871.com

⚠ WARNING

Children are attracted to and can operate firearms that can cause severe injuries or death.

Prevent child access by always keeping guns locked away and unloaded when not in use. If you keep a loaded firearm where a child obtains and improperly uses it, you may be fined or sent to prison.

⚠ ADVERTENCIA

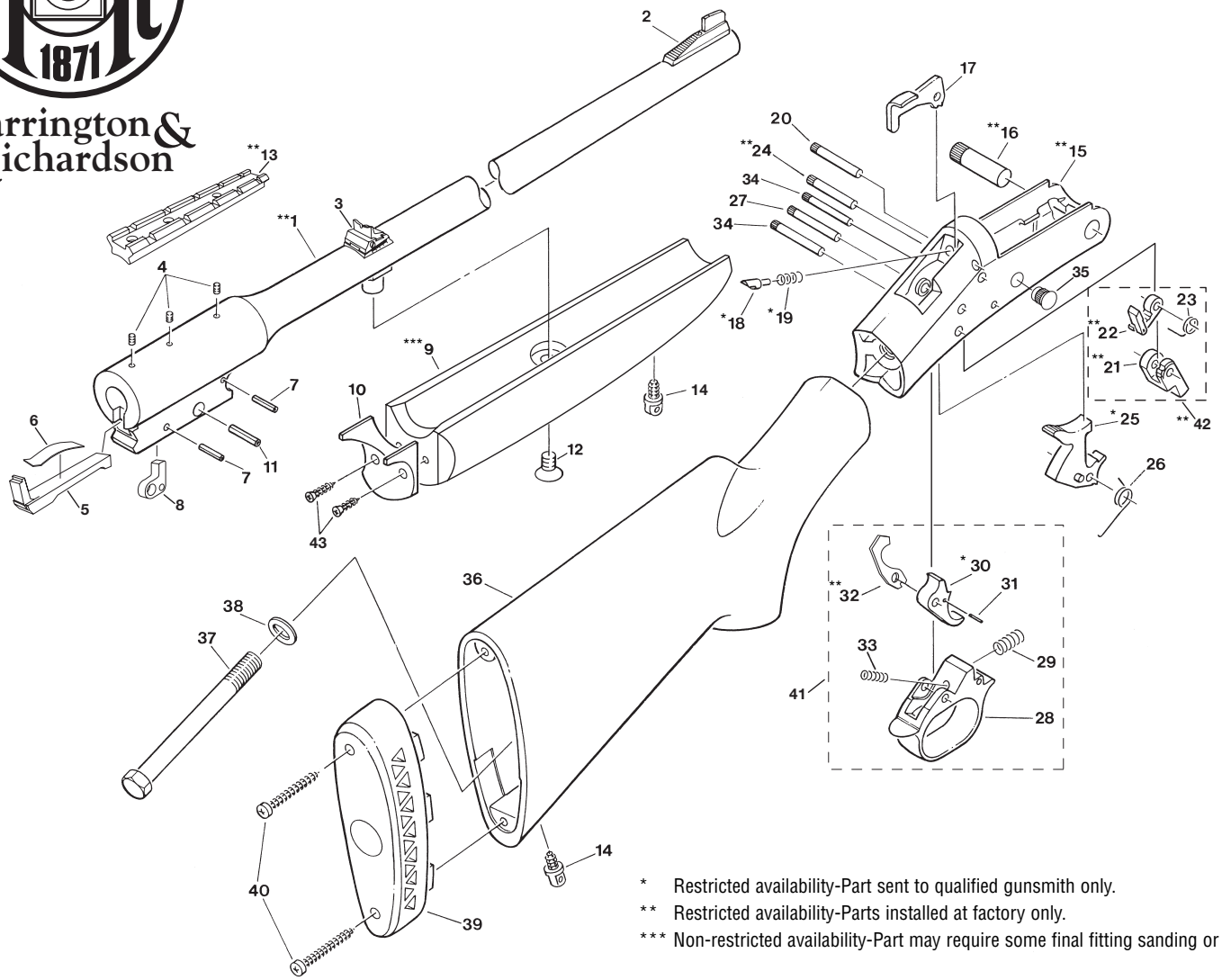
A los niños los atraen las armas de fuego y las pueden hacer funcionar. Ellos pueden causarse lesiones graves y la muerte.

Evite que los niños tengan acceso a las armas de fuego guardándolas siempre con llave y descargadas cuando no las esté utilizando. Si usted tiene un arma de fuego cargada en un lugar en que un niño tiene acceso a ella y la usa indebidamente, le pueden dar una multa o enviarlo a la carcel.

Manufactured by: H&R 1871, LLC
60 Industrial Rowe, Gardner, MA 01440 U.S.A.
www.hr1871.com

Part # S02847 6/06

Handi-Rifle™



* Restricted availability-Part sent to qualified gunsmith only.

** Restricted availability-Parts installed at factory only.

*** Non-restricted availability-Part may require some final fitting sanding or filing.

ILL. NO.	PART NAME
**1	BARREL
2	BASE-FRONT SIGHT
2	SIGHT-FRONT
3	BLADE-REAR SIGHT
3	SLIDE-REAR SIGHT
3	BASE-REAR SIGHT
3	SLIDE ASY.-REAR SIGHT
3	REAR SIGHT
4	SCREW-DELRIN FILLER
5	EXTRACTOR
6	EXTRACTOR SPRING
7	PIN EJECTOR LATCH
8	CAM EXTRACTOR
***9	FORE-END
10	SPACER-FORE-END
11	EJECTOR STOP PIN
12	SCREW-FRD.-SHORT
**13	SCOPE BASE
14	SWIVEL
**15	FRAME
**16	JOINT PIN FINISH
17	RELEASE LEVER
*18	FIRING PIN
*19	SPRING-FIRING PIN

ILL. NO.	PART NAME
20	RELEASE LEVER PIN
**21	LIFTER
**22	STRIKER ASS'Y.
23	LIFTER SPRING
**24	STRIKER PIN
*25	HAMMER ASS'Y.
26	HAMMER SPRING
27	TRIGGER GRD. PIN
28	TRIGGER GRD.
29	BARREL CATCH SPRING
*30	TRIGGER
31	TRIG. EXTEN PIN
**32	TRIG EXTENSION
33	SPRING TRIGGER
34	HMR, TRIG, & CATCH PIN
35	VIEW HOLE PIN
36	STOCK
37	SCREW TANG
38	WASHER TANG SCREW
39	RECOIL PAD
40	SCREW BUTT PLATE
41	TRIGGER GUARD ASS'Y.
**42	BRL. CATCH STRIKER ASS'Y.
43	SCREW-FORE-END SPCR.

ILL. NO.	PART NAME	HANDI-RIFLE SB2-224 22 HORNET	HANDI-RIFLE SB2-231 30/30 WIN	HANDI-RIFLE SB2-044 44 REM MAG	HANDI-RIFLE SB2-457 45/70 GOV'T.	HANDI-RIFLE SB2-500 500 S&W	HANDI-RIFLE SB2-250 22/250 REM	HANDI-RIFLE SB2-223 223 REM	HANDI-RIFLE SB2-243 243 WIN	HANDI-RIFLE SB2-256 25/06 REM	HANDI-RIFLE SB2-270 270 WIN	HANDI-RIFLE SB2-280 280 REM
**1	BARREL	R02146	R02145	R00566	R02147	R03439	R03132	R02148	R02149	R02301	R03427	R00582
2	BASE-FRONT SIGHT	N/A	N/A	N/A	N/A	M03082	N/A	N/A	N/A	N/A	N/A	N/A
2	SIGHT-FRONT	R03225	R03872	R03871	R03871	M03083	N/A	N/A	N/A	N/A	N/A	N/A
3	BLADE-REAR SIGHT	R03819	R03819	R03819	R03819	N/A	N/A	N/A	N/A	N/A	N/A	N/A
3	SLIDE-REAR SIGHT	R03820	R03820	R03820	R03820	N/A	N/A	N/A	N/A	N/A	N/A	N/A
3	BASE-REAR SIGHT	R03223	R03223	R03223	R03223	M03084	N/A	N/A	N/A	N/A	N/A	N/A
3	SLIDE ASY.-REAR SIGHT	N/A	N/A	N/A	N/A	M03085	N/A	N/A	N/A	N/A	N/A	N/A
3	REAR SIGHT	N/A	N/A	N/A	N/A	M03086	N/A	N/A	N/A	N/A	N/A	N/A
4	SCREW-DELRIN FILLER	R03102	R03102	R03102	R03102	R03102	N/A	N/A	N/A	N/A	N/A	N/A
5	EXTRACTOR	R03834	R03694	R03692	L03690	R03830	R03686	R03838	R03686	R03686	R03686	R03686
6	EXTRACTOR SPRING	R03445	R03445	R03445	R03445	R03445	R03445	R03445	R03445	R03445	R03445	R03445
7	PIN EJECTOR LATCH	S01676	S01676	S01676	S01676	S01676	S01676	S01676	S01676	S01676	S01676	S01676
8	CAM EXTRACTOR	R03351	R03351	R03351	R03351	R03351	R03351	R03351	R03351	R03351	R03351	R03351
***9	FORE-END	S00886	S00886	S00886	S00886	S00886	S00886	S00315	S00315	S00315	S00315	S00315
10	SPACER-FORE-END	S01201	S01201	S01201	S01201	S01201	S01201	S01201	S01201	S01201	S01201	S01201
11	EJECTOR STOP PIN	S01677	S01677	S01677	S01677	S01677	S01677	S01677	S01677	S01677	S01677	S01677
12	SCREW FRD.-SHORT	S01279	S01279	S01279	S01279	S01279	S01279	S01279	S01279	S01279	S01279	S01279
**13	SCOPE BASE	N/A	N/A	N/A	N/A	N/A	R01331	R01331	R01331	R01331	R01331	R01331
14	SWIVEL	S01851	S01851	S01851	S01851	S01851	S01851	S01851	S01851	S01851	S01851	S01851
**15	FRAME	R00592	R00592	R00592	R00592	R00592	R00592	R00592	R00592	R00592	R00592	R00592
**16	JOINT PIN FINISH	S01207	S01207	S01207	S01207	S01207	S01207	S01207	S01207	S01207	S01207	S01207
17	RELEASE LEVER	S01203	S01203	S01203	S01203	S01203	S01203	S01203	S01203	S01203	S01203	S01203
*18	FIRING PIN	R00266	R00266	R00266	R00266	R00266	R00266	R00266	R00266	R00266	R00266	R00266
*19	SPRING-FIRING PIN	S01697	S01697	S01697	S01697	S01697	S01697	S01697	S01697	S01697	S01697	S01697
20	RELEASE LEVER PIN	S02161	S02161	S02161	S02161	S02161	S02161	S02161	S02161	S02161	S02161	S02161
**21	LIFTER	S01751	S01751	S01751	S01751	S01751	S01751	S01751	S01751	S01751	S01751	S01751
**22	STRIKER ASS'Y.	S02043	S02043	S02043	S02043	S02043	S02043	S02043	S02043	S02043	S02043	S02043
23	LIFTER SPRING	S01693	S01693	S01693	S01693	S01693	S01693	S01693	S01693	S01693	S01693	S01693
**24	STRIKER PIN	S01673	S01673	S01673	S01673	S01673	S01673	S01673	S01673	S01673	S01673	S01673
*25	HAMMER ASS'Y.	S01202	S01202	S01202	S01202	S01202	S01202	S01202	S01202	S01202	S01202	S01202
26	HAMMER SPRING	S01691	S01691	S01691	S01691	S01691	S01691	S01691	S01691	S01691	S01691	S01691
27	TRIGGER GRD. PIN	S01670	S01670	S01670	S01670	S01670	S01670	S01670	S01670	S01670	S01670	S01670
28	TRIGGER GRD.	S01204	S01204	S01204	S01204	S01204	S01204	S01204	S01204	S01204	S01204	S01204
29	BARREL CATCH SPRING	S01694	S01694	S01694	S01694	S01694	S01694	S01694	S01694	S01694	S01694	S01694
*30	TRIGGER	S01205	S01205	S01205	S01205	S01205	S01205	S01205	S01205	S01205	S01205	S01205
31	TRIG EXTEN PIN	S01191	S01191	S01191	S01191	S01191	S01191	S01191	S01191	S01191	S01191	S01191
**32	TRIG EXTENSION	S01221	S01221	S01221	S01221	S01221	S01221	S01221	S01221	S01221	S01221	S01221
33	SPRING TRIGGER	S01692	S01692	S01692	S01692	S01692	S01692	S01692	S01692	S01692	S01692	S01692
34	HMR, TRIG, & CATCH PIN	S02160	S02160	S02160	S02160	S02160	S02160	S02160	S02160	S02160	S02160	S02160
35	VIEW HOLE PIN	S03636	S03636	S03636	S03636	S03636	S03636	S03636	S03636	S03636	S03636	S03636
36	STOCK	S00682	S00682	S00682	S00682	S00682	R00603	R00603	R00603	R00603	R00603	R00603
37	SCREW TANG	S01723	S01723	S01723	S01723	S01723	S01723	S01723	S01723	S01723	S01723	S01723
38	WASHER TANG SCREW	S01755	S01755	S01755	S01755	S01755	S01755	S01755	S01755	S01755	S01755	S01755
39	RECOIL PAD	S00423	S00423	S00423	S00423	S00423	S00423	S00423	S00423	S00423	S00423	S00423
40	SCREW BUTT PLATE	S01722	S01722	S01722	S01722	S01722	S01722	S01722	S01722	S01722	S01722	S01722
41	TRIGGER GUARD ASS'Y.	S02197	S02197	S02197	S02197	S02197	S02197	S02197	S02197	S02197	S02197	S02197
**42	BRL CATCH STRIKER ASS'Y.	S02042	S02042	S02042	S02042	S02042	S02042	S02042	S02042	S02042	S02042	S02042
43	SCREW-FORE-END SPCR.	S00146	S00146	S00146	S00146	S00146	S00146	S00146	S00146	S00146	S00146	S00146

ILL. NO.	PART NAME	HANDI-RIFLE SB2-306 30/06 SPRG.	HANDI-RIFLE SB2-208 308 WIN	HANDI-RIFLE SB2-708 7MM/08	HANDI-RIFLE SB2-762 7.62X39	HANDI-RIFLE SB2-135 35 WHELEN	HANDI-RIFLE SB2-323 223 REM	HANDI-RIFLE SB2-343 243 WIN	HANDI-RIFLE SB2-204 204 RUGER	HANDI-RIFLE YTH, SB2-Y23 223 REM	HANDI-RIFLE YTH, SB2-Y43 243 WIN	HANDI-RIFLE YTH, SB2-Y08 7mm/08
**1	BARREL	R02502	R02290	R03110	R03489	R03702	R02192	R00507	R03267	R02148	R02149	R03110
2	BASE-FRONT SIGHT	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A
2	SIGHT-FRONT	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A
3	BLADE-REAR SIGHT	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A
3	SLIDE-REAR SIGHT	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A
3	BASE-REAR SIGHT	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A
3	SLIDE ASY.-REAR SIGHT	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A
3	REAR SIGHT	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A
4	SCREW-DELRIN FILLER	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A
5	EXTRACTOR	R03686	R03686	R03686	R03832	R03686	R03828	R03686	R03828	R03828	R03686	R03686
6	EXTRACTOR SPRING	R03445	R03445	R03445	R03445	R03445	R03445	R03445	R03445	R03445	R03445	R03445
7	PIN EJECTOR LATCH	S01676	S01676	S01676	S01676	S01676	S01676	S01676	S01676	S01676	S01676	S01676
8	CAM EXTRACTOR	R03351	R03351	R03351	R03351	R03351	R03351	R03351	R03351	R03351	R03351	R03351
***9	FORE-END	S00315	S00315	S00886	S00886	S00886	S00886	S00886	S00886	S00886	S00886	S00886
10	SPACER-FORE-END	S01201	S01201	S01201	S01201	S01201	S01201	S01201	S01201	S01201	S01201	S01201
11	EJECTOR STOP PIN	S01677	S01677	S01677	S01677	S01677	S01677	S01677	S01677	S01677	S01677	S01677
12	SCREW FRD.-SHORT	S01279	S01279	S01279	S01279	S01279	S01279	S01279	S01279	S01279	S01279	S01279
**13	SCOPE BASE	R01331	R01331	R01331	R01331	R01331	R01331	R01331	R01331	R01331	R01331	R01331
14	SWIVEL	S01851	S01851	S01851	S01851	S01851	S01851	S01851	S01851	S01851	S01851	S01851
**15	FRAME	R00592	R00592	R00592	R00592	R00592	R00592	R00592	R00592	R00592	R00592	R00592
**16	JOINT PIN FINISH	S01207	S01207	S01207	S01207	S01207	S01207	S01207	S01207	S01207	S01207	S01207
17	RELEASE LEVER	S01203	S01203	S01203	S01203	S01203	S01203	S01203	S01203	S01203	S01203	S01203
*18	FIRING PIN	R00266	R00266	R00266	R00266	R00266	R00266	R00266	R00266	R00266	R00266	R00266
*19	SPRING-FIRING PIN	S01697	S01697	S01697	S01697	S01697	S01697	S01697	S01697	S01697	S01697	S01697
20	RELEASE LEVER PIN	S02161	S02161	S02161	S02161	S02161	S02161	S02161	S02161	S02161	S02161	S02161
**21	LIFTER	S01751	S01751	S01751	S01751	S01751	S01751	S01751	S01751	S01751	S01751	S01751
**22	STRIKER ASS'Y.	S02043	S02043	S02043	S02043	S02043	S02043	S02043	S02043	S02043	S02043	S02043
23	LIFTER SPRING	S01693	S01693	S01693	S01693	S01693	S01693	S01693	S01693	S01693	S01693	S01693
**24	STRIKER PIN	S01673	S01673	S01673	S01673	S01673	S01673	S01673	S01673	S01673	S01673	S01673
*25	HAMMER ASS'Y.	S01202	S01202	S01202	S01202	S01202	S01202	S01202	S01202	S01202	S01202	S01202
26	HAMMER SPRING	S01691	S01691	S01691	S01691	S01691	S01691	S01691	S01691	S01691	S01691	S01691
27	TRIGGER GRD. PIN	S01670	S01670	S01670	S01670	S01670	S01670	S01670	S01670	S01670	S01670	S01670
28	TRIGGER GRD.	S01204	S01204	S01204	S01204	S01204	S01204	S01204	S01204	S01204	S01204	S01204
29	BARREL CATCH SPRING	S01694	S01694	S01694	S01694	S01694	S01694	S01694	S01694	S01694	S01694	S01694
*30	TRIGGER	S01205	S01205	S01205	S01205	S01205	S01205	S01205	S01205	S01205	S01205	S01205
31	TRIG EXTEN PIN	S01191	S01191	S01191	S01191	S01191	S01191	S01191	S01191	S01191	S01191	S01191
**32	TRIG EXTENSION	S01221	S01221	S01221	S01221	S01221	S01221	S01221	S01221	S01221	S01221	S01221
33	SPRING TRIGGER	S01692	S01692	S01692	S01692	S01692	S01692	S01692	S01692	S01692	S01692	S01692
34	HMR, TRIG, & CATCH PIN	S02160	S02160	S02160	S02160	S02160	S02160	S02160	S02160	S02160	S02160	S02160
35	VIEW HOLE PIN	S03636	S03636	S03636	S03636	S03636	S03636	S03636	S03636	S03636	S03636	S03636
36	STOCK	R00603	R00603	R00603	R00603	R00603	R00603	R00603	R00603	R02619	R02619	R02619
37	SCREW TANG	S01723	S01723	S01723	S01723	S01723	S01723	S01723	S01723	S01723	S01723	S01723
38	WASHER TANG SCREW	S01755	S01755	S01755	S01755	S01755	S01755	S01755	S01755	S01755	S01755	S01755
39	RECOIL PAD	S00423	S00423	S00423	S00423	S00423	S00423	S00423	S00423	S00423	S00423	S00423
40	SCREW BUTT PLATE	S01722	S01722	S01722	S01722	S01722	S01722	S01722	S01722	S01722	S01722	S01722
41	TRIGGER GUARD ASS'Y.	S02197	S02197	S02197	S02197	S02197	S02197	S02197	S02197	S02197	S02197	S02197
**42	BRL. CATCH STRIKER ASS'Y.	S02042	S02042	S02042	S02042	S02042	S02042	S02042	S02042	S02042	S02042	S02042
43	SCREW-FORE-END SPCR.	S00146	S00146	S00146	S00146	S00146	S00146	S00146	S00146	S00146	S00146	S00146